



### Hydra-Tool 37° Flaring Die Sets for Steel – Inch

Size	Tube O.D. (in.)	Part No.
4	1/4	710417-4
5	5/16	710417-5
6	3/8	710417-6
8	1/2	710417-8
10	5/8	710417-10
12	3/4	710417-12
14	7/8	710417-14
16	1	710417-16
20	1 1/4	710417-20
24	1 1/2	710415-24
32	2	710415-32



Fig. S74 — Flaring Die Set

### Hydra-Tool 37° Flaring Die Sets for Stainless Steel – Inch

Size	Tube O.D. (in.)	Part No.
4	1/4	710417-4 SS
5	5/16	710417-5 SS*
6	3/8	710417-6 SS
8	1/2	710417-8 SS
10	5/8	710417-10 SS
12	3/4	710417-12 SS
14	7/8	710417-14 SS*
16	1	710417-16 SS
20	1 1/4	710417-20 SS
24	1 1/2	710415-24 SS
32	2	710415-32 SS

\* Non-standard.

### Hydra-Tool 37° Flaring Die Sets – Metric

Tube O.D./ Size (mm)	Part No.
6	770106-6
8	770106-8
10	770106-10
12	770106-12
15	770106-15
16	770106-16
18	770106-18
20	770106-20
22	770106-22
25	770106-25
28	770106-28
30	770106-30
32	770106-32
35	770095-35
38	770095-38
42	770095-42
50	770095-50

Dimensions and pressures for reference only, subject to change.